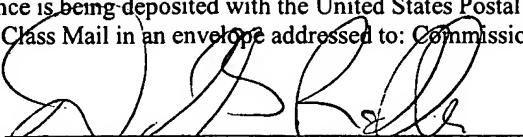
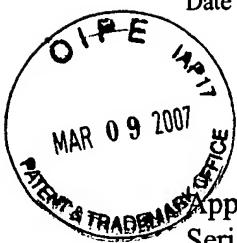


I hereby certify that this correspondence is being deposited with the United States Postal Service on the date set forth below with sufficient postage as First Class Mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450

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Daniel G. Radler, Reg. No. 43,028



## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: James C. Stebnicki et al.  
Serial No.: 10/736,070  
Filed: December 15, 2003  
For: METHOD OF MAKING A RETURN ROLLER  
Art Unit: 3726  
Examiner: Jimenez, Marc Q.  
Att'y. Docket: 790063.94507DIV

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### Amendment

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Mail Stop Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

This paper is in response to the Office Action mailed on January 17, 2007. Entry of the following amendments to the claims beginning on page 2 and consideration of the following remarks beginning on page 10 are respectfully requested.